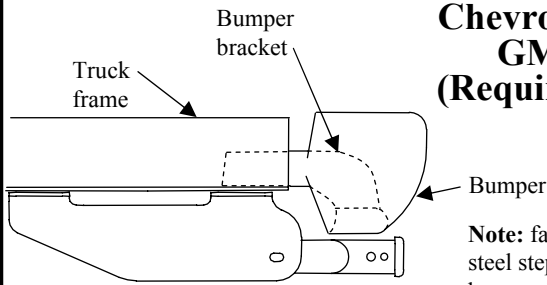


# Installation Instructions

Part Numbers:

**Chevrolet 2500/3500 Silverado Trucks**  
**GMC 2500/3500 Sierra Trucks**  
**(Requires factory bumper & brackets)**

**51073**



**Note:** factory installed steel step bumper and bumper brackets must be used with hitch.

**Do Not Exceed Lower of Towing Vehicle  
 Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT	Max Tongue WT
Weight Distributing	<b>7,500lb. (3405 Kg)</b>	<b>750lb. (341 Kg)</b>
Weight Carrying Ball Mount	<b>5000lb. (2270 Kg)</b>	<b>500lb. (227 Kg)</b>

**Hitch Shown In Proper Position**

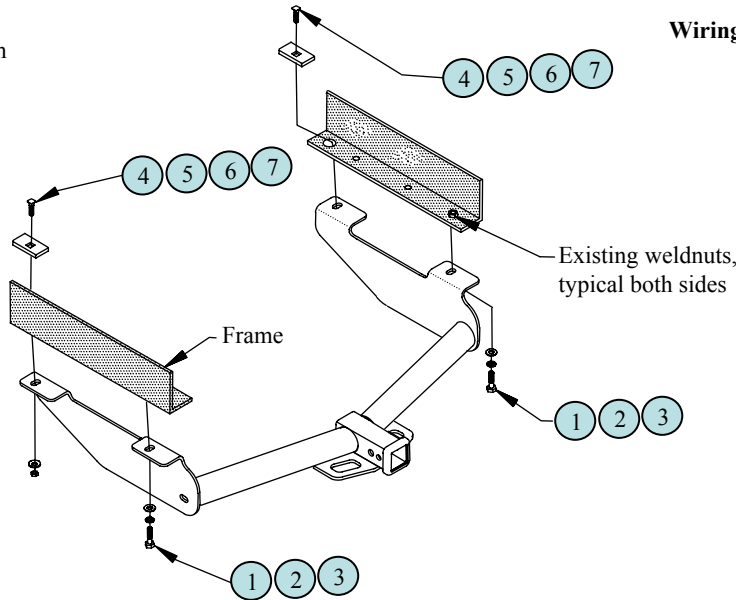
**Equipment Required:**

**Fastener Kit: 51073F**

**Wrenches:** 3/4, 21 mm, 22mm

**Drill Bits:** None

**Wiring Access Location:** PU3



**Note: All Fasteners Typical Both Sides of Vehicle**

1	Qty. (2)	Bolt M14 X 2.00 X 40mm	5	Qty. (2)	Block, 1/4" X 1-1/2" X 3"
2	Qty. (2)	Lock Washer 9/16	6	Qty. (2)	Conical Washer 1/2
3	Qty. (2)	Flat Washer 9/16	7	Qty. (2)	Hex Nut 1/2-13
4	Qty. (2)	Carriage Bolt 1/2-13 X 1-3/4			

Install new M14 bolts through hitch into weldnuts in truck frame and into step bumper.

**Fasteners: typical both sides of vehicle.**

1. Remove existing M14 bolts from end of each truck frame rail.
2. Lift hitch into position, locating rearmost slots in hitch under existing weldnuts in truck frame.
3. Install new M14 bolts through hitch into weldnuts in truck frame.
4. Install remaining fasteners as shown.

Tighten M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N\*M)

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.