

# Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

## TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

**SAFETY:** BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

**NOTE:** THIS KIT INCLUDES LOCK NUTS WHICH REQUIRE TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

1. Remove the factory installed front skid plate. ( **Remember this procedure, you will have to reinstall the front skid plate later**).
2. Install the U-plates to the factory sway bar frame mounts that are welded to the frame. Start the self tapping bolts closest to the bumper first. **Leave loose at this time.** These U-plates will have to be rotated out of the way to allow for clearance when installing the sway bar. **See photos one (1) and three (3).**
3. Install the end links on the lower control arms. TIGHTEN SLIGHTLY JUST UNTIL BUSHING START TO BULGE. **See photo two (2) and(4). DO NOT OVER TIGHTEN.**
4. Install the D-shaped poly bushings on the sway bar in approximately the same location so that the bushings line up with the U-plates on the frame.
5. Raise the sway bar up into position onto the end links and rotate the U-plates around the D-shaped poly bushings so the U-plates are supporting the sway bar.
6. Start the remaining self tapping bolts on the other end of the U-plates. **Leave loose at this time to allow for adjustment. See photo one (1) and (3).**
7. By moving the sway bar to the right or to the left. The end links can be aligned in as near up and down as possible.
8. Tighten all the self tapping bolts on the U-plates to the factory specifications.
9. Reinstall the factory installed front skid plate that you removed in **step one (1)**. Torque to factory specifications.
10. Bounce the vehicle and check for clearance on all the undercarriage components. Turn the front wheels full lock left and then to the right making sure that you have a minimum of ( **1 inch**) of clearance is maintained between the tie rod and the sway bar. Be sure that all nuts and bolts securely tightened. Check and see that all wires, fuel and brake lines etc. are clear of this installation and cannot be damaged. Recheck your installation after one (1) week of driving and every thirty days thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM.**

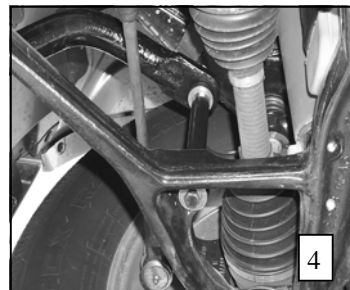
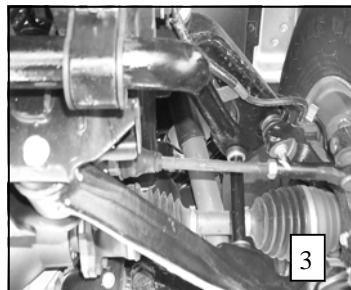
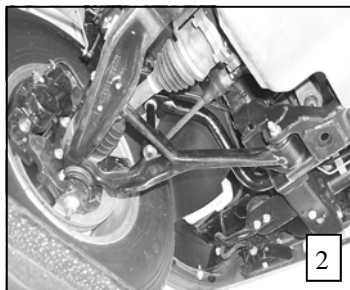
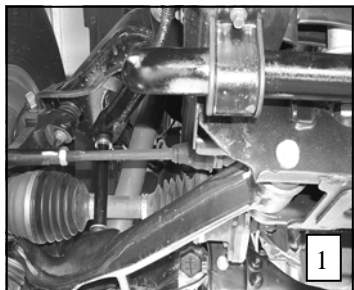
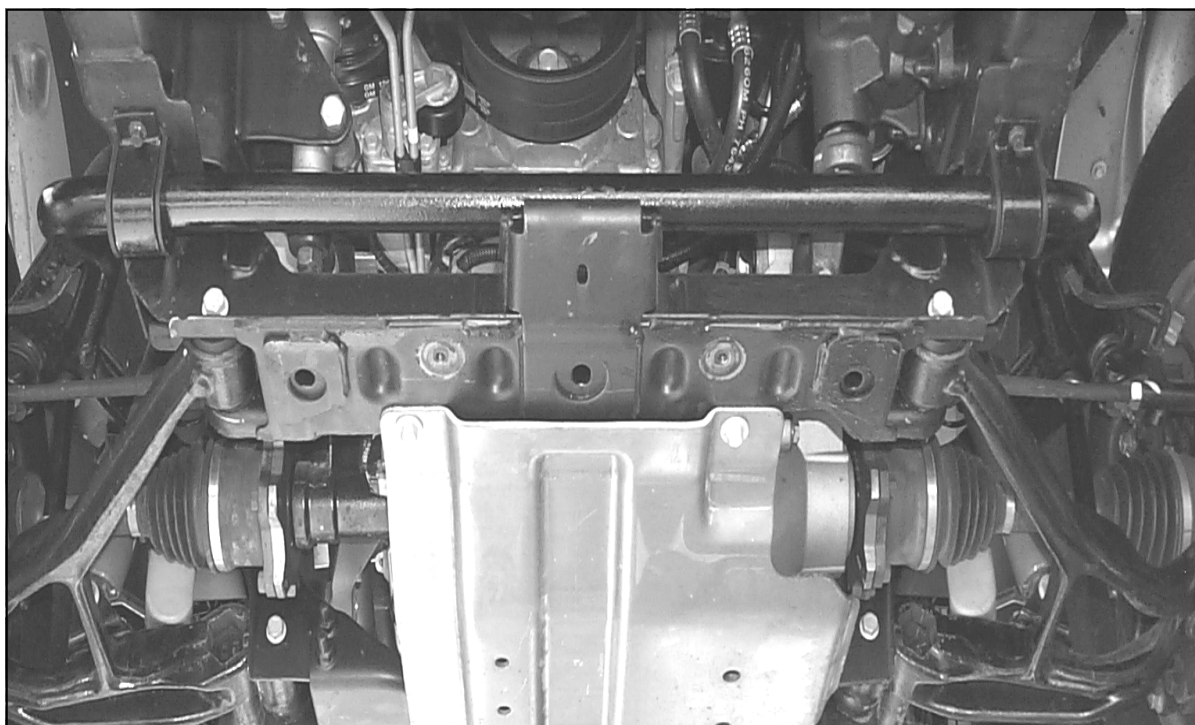
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## INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR 4x2 & 4x4

C1500HD, SUBURBAN, TAHOE, YUKON, DENALI, ESCALADE, AVALANCHE  
K1500-2500 NEW SILVERADO PICK UP

Thank you for purchasing a quality Hellwig Product.  
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



## PARTS LIST

**FSB      KIT # 7633**

<b>PART #</b>	<b>QTY</b>	<b>DESCRIPTION</b>
20217633	1	(1-5/16") SWAY BAR
111000577	2	(1-5/16") POLY BUSHING
20800768	2	U-PLATE
101500024	2	(7/16" X 8") END LINK
<b>125020336</b>	<b>1</b>	<b>BUSHING BAG # BG-336</b>
111000389	8	END LINK BUSHING
20800227	2	END LINK SPACER
<b>125000063</b>	<b>1</b>	<b>SMALL PARTS BAG # BG-63</b>
107401042	2	(7/16") LOCK NUT
102420041	8	(7/16") FLAT WASHER
135007633	1	INSTRUCTION SHEET